## 711 R Assembly Instruction

The 711 R is the lightest ergonomic grip on the market (59g). This is made possible by dispensing with the clamp and the inner sleeve. The rubber material must therefore be so tight that slipping is no longer possible and no moisture can penetrate. This also explains why the 711 R grip is completely closed, making installation a little more complicated than with our existing grips. With a few tips and tricks, however, this is easily done by anyone.



## What's needed?

A clean handlebar mounted on the bike with enough space to the Innerbarends<sup>®</sup> or the brake (at least length of the grip), a brake cleaner, a pair of rubber gloves, safety glasses (bike goggles are sufficient), a needle and the 711 R grip.



## Step: The Preparation

Check the general 711 R position, as turning the 711 R when mounted is only possible for a few seconds. You should also note that the left handlebar grip is on the left side of the handlebars and the right handlebar grip is on the right side of the handlebars. The inscription "left" and "right" can be seen on the grip.



Assume the riding position by placing your hand around the handlebars and memorizing/marking the position of the Edge of the hand.



Place the middle row of knobs of the 711 R on the outside at the level of the marking and note the orientation of the grip to the handlebars.







Put on gloves and safety goggles and spray sufficient brake cleaner into the grip and onto the handlebars. Caution! Please follow the instructions for use of the brake cleaner and protect your eyes in particular!



Now pull the grip over the handlebars as quickly as possible with twisting movements until you feel the edge of the handlebars on the thin outside.

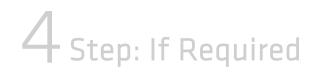
## **3** Step: The Alignment

If you have successfully mounted the first grip, repeat this for the second grip. But now press on the outside of the 711 R handle during assembly so that no overpressure occurs.



Last, small alignments are still possible for a short time. **Tip:** At the height of the middle row of knobs, you can see across, very faintly, the shape dividing line of the grip. If this is straight and the middle row of knobs is in the right place, the grip is optimally positioned!





Sometimes an overpressure can form on the outside of the grip, causing the grip to bulge outwards. This occurs because the air cannot escape through the closed grip. You must get rid of this pressure!



To do this, take a thin needle and prick the middle of the outside of the grip, thus allowing the air to escape. The rubber material then closes the hole by itself and prevents moisture from penetrating. Please make sure that the hole is not too large when you prick the grip, this is the only way to guarantee a good hold.



Wait about 10 minutes until the brake cleaner has evaporated.

